



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4708

Job Sheet 173625



Part No: 648.4708

Job Qty: 1 ea

Part Name: SWA6A Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		4/28/18	0.00	0.00	Start Up Small Fab-4		18-05-14 <i>DB</i>
110	Small Fab	1 pcs		4/30/18	0.00	1.00	Small Fab-9		DAS
120	QC	1 pcs		4/30/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		4/30/18	0.00	0.00	Packaging3-2		18-05-16 GA135 <i>DB</i>
140	QC21-SA	1 Ea		4/30/18	0.00	0.00	QC21		<i>cmf</i> 18/05/17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2 ✓	Set Screw ✓	1 Ea (1 ea)	100-Start up Operation	5037670
188-FPSS-1032-1/4 ✓	Set Screw ✓ <i>94355A 350</i>	1 Ea (1 ea)	100-Start up Operation	5049572 505 8750
188-FPSS-1032-3/8 ✓	Set Screw ✓	1 Ea (1 ea)	100-Start up Operation	5037669
188-FPSS-1032-5/8 ✓	Set Screw ✓	1 Ea (1 ea)	100-Start up Operation	5062757 50 37083
600.1319 ✓ <i>vp</i>	Up Decal ✓	1 Ea (1 ea)	100-Start up Operation	5029485
EL314-SJTOW ✓	3 Wire ✓	1 ft (1 ea)	100-Start up Operation	5047767
SWA6A-1100 ✓	Upper Bearing ✓	1 Ea (1 ea)	100-Start up Operation	5040726
SWA6A-1200 ✓	Lower DU Bearing ✓	1 Ea (1 ea)	100-Start up Operation	5044605
SWA6A-1400 ✓ <i>p.</i>	Circlip Internal ✓	1 Ea (1 ea)	100-Start up Operation	5029406
SWA6A-1800 ✓ <i>vp</i>	Cover ✓	1 Ea (1 ea)	100-Start up Operation	5040978 294 07
SWA6A-1900 ✓	Female Spade Terminal - 1/4" ✓	12 Ea (12 ea)	100-Start up Operation	5047603 5054299
SWA6A-2000 ✓	1/8" Female Spade Connector ✓	4 Ea (4 ea)	100-Start up Operation	5027244 50 66788
				5029410

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	188-FPSS-1032-1/2	1	96	0
	188-FPSS-1032-1/4	1	20	0
	188-FPSS-1032-3/8	1	99	0
	188-FPSS-1032-5/8	1	396	0
	600.1319	1	249	0
	EL314-SJTOW	1	1,181	0
	SWA6A-1100	1	9	0
	SWA6A-1200	1	39	0
	SWA6A-1400	1	9	0
	SWA6A-1800	1	10	0
	SWA6A-1900	12	64	0
	SWA6A-2000	4	92	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Part Specifications

Specifications could not be found.

Plex 3/6/18 8:47 AM Dart.lajeunesse.marie



Container No: S071193



Part: 648.4708

Job No: 173625

Serial No/Batch: S071193

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/14/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					